



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4034-041
Job Sheet 180228



Part No: D4034-041

Job Qty: 5 ea

Part Name: Aft Upper Rib Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/3/18

Job Tracking No:

Due Date: 7/13/18

Created By: Jason Leroux

Type: Stock

Description:

Note: DWG REV C SHEETS 1,2 IPP RevA: new issue DD 09.11.23 verified by:EC IPP Rev:B as per dwg revA
10.03.15 verified by:EC IPP Rev:C 11.01.19 AS PER DWG REV.B DD VERF:EC IPP Rev:D 13.03.14 AS PER
DWG REV.pc1 DD VERF:JLM IPP REV:E 13.06.21 DWG REV.C DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea	7/13/18	7/13/18	0.00	0.00	Start Up Large Fab-6		D. PL 18-7-4
100	Large Fab	5 pcs	7/13/18	7/13/18	0.00	5.75	Large Fab 1		DC 2018-07-10
110	QC	5 pcs	7/13/18	7/13/18	0.00	0.00	QC9		
120	QC	5 pcs	7/13/18	7/13/18	0.00	0.00	QC5		DAS
130	Packaging	5 pcs	7/13/18	7/13/18	0.00	0.00	Packaging3 Large Fab		21
140	QC21-SA	5 Ea	7/13/18	7/13/18	0.00	0.00	QC21		3-80 JUL 11 2018

Part Op 100 - 1- Assemble ribs to hoop and weld as per dwg DT9564 2- Weld bushing in rib and grind weld flush as per dwg
Descriptions: 130 - LOCATION: WA004

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4021-7	Hoop	5 Ea (1 ea)	90-Start up Operation	5070657
D4021-9	Bushing	20 Ea (4 ea)	90-Start up Operation	5077200
D4034-1	Rib	5 Ea (1 ea)	90-Start up Operation	5082358
D4034-3	Rib	5 Ea (1 ea)	90-Start up Operation	5079989

M. U. 004207

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D4021-7	5	46	0
	D4021-9	20	104	0
	D4034-1	5	24	0
	D4034-3	5	14	0

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Specifications

could not be found.



Container No: S090313



Part: D4034-041

Job No: 180228

Serial No/Batch: S090313

Revision:

Inspector:

Exp Date:

Instructions:

Date: 07/10/18

Plex 7/3/18 1:46 PM dart.leroux.jason

Master Unit 004207



Job No 180228

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